

Technical Data Sheet

Hifax TYC 2182F 3004

Polypropylene Compounds

Product Description

Hifax TYC 2182F is a talc filled PP copolymer, developed for foaming technology process with high flowability, high impact and high UV resistance. This grade is delivered in 3004 color version.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Application	Bumpers
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Impact Resistance; Good UV Resistance; High Flow

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	25	g/10 min	ISO 1133-1
Density, (23 °C)	1.02	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	1550	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	19	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	250	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	50	kJ/m ²	ISO 179-1/1eA
(-30 °C)	4	kJ/m ²	ISO 179-1/1eA
Charpy Impact Strength - Unnotched, (23 °C)	155	kJ/m ²	ISO 179-1/1eU
Thermal			
Vicat Softening Temperature, (A50)	130	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	85	°C	ISO 75B-1, -2